



## CAPABILITY

### **DESIGN & ENGINEERING**

Orca Fuel's in-house, specialist engineering and drafting team has the capability to prototype, develop and tailor projects prior to production.



### MANUFACTURING & FABRICATION

Direct factory intergration, as well as on-shore manufacturing and fabrication facility, allows Orca Fuels to tailor projects to you, with no middle man.



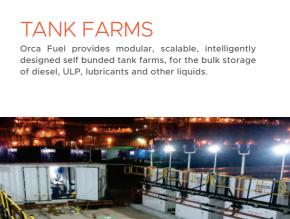
Orca Fuel is an industry-leading fuel tank supplier and industry-leading provider of self bunded fuel tank





### INSTALLATION

Orca Fuel's fuel tank installation experts offer marketleading onsite installation and commissioning services.



# INDUSTRIES



INNOVATIVE FUEL STORAGE SOLUTIONS

### **APPLICATIONS**









### **ONSITE REFUELLING**

Provides hassle free, on site refuelling for large / small scale construction, mining and logistic equipment. No civil work or bund wall required on site. Easy to relocate. Minimise refuelling distance and equipment optimisation.





### **FUEL FARMS**

Interconnecting tanks together for unlimited storage capacity. Increase capacity as fuel requirement increases with kit form, interconnecting pipework. Easy to relocate or split tanks and fuel locations as projects requirements change.





### PORTABLE ENERGY

Rapid deployment for standby power and extending running times.



# O SERIES









12,000 LITRE TANK SFL: 11,240

2,991mm (L) x 2,438mm (W) x 2,896mm (H)

√ 4,848 kg (Empty) 20,079 kg (Full)

30,000 LITRE TANK SFL: 29,350

6,058mm (L) x 2,438mm (W) x 2,896mm (H)

√ 4,916 kg (Empty) 22,183 kg (Full)



68,000 LITRE TANK SFL: 65,570

12,192mm (L) x 2,438mm (W) x 2,896mm (H)

8,660 kg (Empty) 44,838 kg (Full)



## O-75NPB

75,000 LITRE TANK SFL: 73,500



12,192mm (L) x 2,438mm (W) x 2,896mm (H)



/κ<sub>6</sub> 8,676 kg (Empty) 46,495 kg (Full)

# ORCA CUBE









# 1,000 LITRE TANK



**6** 870 kg

# OST 2

2,500 LITRE TANK

2,300mm (L) x 1,700mm (W) x 1,300mm (H)

(kg) 1,230 kg



4,500 LITRE TANK

2,800mm (L) x 2,300mm (W) x 1,300mm (H)

√ kg 1,740 kg



3,600mm (L) x 2,300mm (W) x 1,300mm (H)

/κε 2,150 kg



6,000mm (L) x 2,400mm (W) x 1,300mm (H)

√K6 \ 4,450 kg



### PUMP PACKAGES



### LOADERS

TANKER TO TANK LOADING

FLOWRATES RANGING FROM 300LPM TO 1200LPM

WIDE RANGE OF FILTRATION AND METERING OPTIONS



### REFUELLERS

MEDIUM AND INDUSTRIAL REFUELLING

FLOWRATES RANGING FROM 80LPM TO 450LPM

MEDIUM AND HEAVY VEHICLE REFUELLING



### GEN FEED

LOCAL AND INDUSTRIAL GENERATOR FEED

FLOWRATES RANGING FROM 32LPM TO 110LPM

MANUAL AND AUTOMATED OPTIONS



### LUBRICATION

FLOWRATES RANGING FROM 44LPM TO 105LPM

INCLUDES HOSE REEL WITH 10M HOSE AND NOZZLE



### HOME BASE REFUELLING

LIGHT AND MEDIUM VEHICLE REFUELLING

FLOWRATES RANGING FROM 40LPM TO 130LPM

REFUEL MORE THAN ONE PRODUCT AT ONCE



### AVIATION

AIRCRAFT REFUELLING

FLOWRATES RANGING FROM 80LPM TO 500LPM+

AVAILABLE AS DIESEL OR ELECTRICALLY DRIVEN

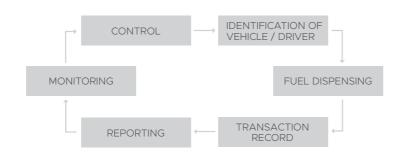
JIG COMPLIANCE

### FUEL MANAGEMENT

### OVERVIEW OF FUEL MANAGEMENT

#### Fuel Management is a cycle of activities

- Control access to fuel
- Record fuel transactions
- Easy access of transactional data in a useful format



### THE SMART FUEL GEN 2 RANGE

- A solution for the complete fuel management cycle
- State of the art fuel management system built on a reliable, embedded hardware platform
- Can store up to 5000 transactions and up to 2000 vehicles and drivers
- Uses NFC (near field communication) fobs or cards.
- Users can be prompted for odometer, hourmeter, job number and a user defined input for each
- transaction or selected transactions.
- Power system specifically designed to cater with unstable power and provide a level of protection from lightning strikes
- Remote upgrade capability allows new features and functions to be added without a site visit
- Extensive diagnostic information accessible to tech support personnel via the web enables quick and accurate fault diagnosis
- Modular design provides for easy upgrade or repair in the field

# ADZES ADDECTS ADDECTS

**CLICK-IN CLICK-OUT** 

### REFUELLING

- 1. Operator identifies vehicle/ equipment using a card or fob.
- 2. Operator authorizes themselves using a PIN
- 3. If required, operator enters odometer and/or hourmeter
- 4. Selects pump, lifts nozzle and starts refuelling
- When finished refuelling transaction details are stored in unit and transferred to the customer's website automatically

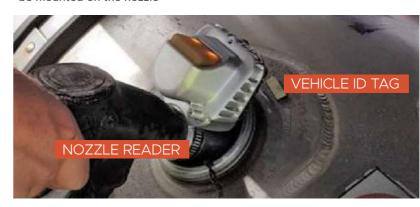




TWO PUMP OPTION DISPLAY

### NOZZLE ID - AVID SYSTEM

- The Smart fuel system can currently use keys (RFID fobs), magnetic swipe cards, HID cards or codes to identify vehicles/assets.
- The Automatic Vehicle Identification System (AVID) allows the identification device to mounted on the vehicle and the reader to be mounted on the nozzle





### NO77I F ID - COMPONENTS

- 1. Smart fuel Gen 2 FMS with required pump control modules
- 2. Comms (Bluetooth) module, SFM2055, one installed in each Smart fuel
- 3. Nozzle Transceiver, AVID1000, one per nozzle
- 4. Vehicle passive Tags –adhesive UHF tag for vehicle identification

NOZZLE
TRANSCEIVER
AVID1000



### WHAT ARE WE DOING DIFFERENT?

- Most other nozzle ID system simply authenticate continuously
- Unless the system is finely tuned, this can limit the ability to remove the nozzle from the fuel inlet without the authorisation being terminated
- It also tends to drain the battery on the nozzle in a relatively short amount of time.
- Our design uses an inertial measurement unit (IMU) on the nozzle, which doesn't require
  continuous authentication with the nozzle and allows us to detect the nozzle's movement
  and terminate the transaction before the nozzle exits the fuel inlet. This increases battery
  life and makes the system less likely to be defeated when attempts are made to
  take unauthorised fuel.

### FUEL MANAGEMENT

### **TELEMATICS MODULE**

- Connects to vehicles ODB port and automatically transmits odometer/hourmeter data to the Smart fuel automatically during the refuelling process
- 2. Ensures the value shown on the dashboard at the time of refuelling is the same as the value recorded with the fuel transaction. Unlike GPS based system no variance or need for calibration
- 3. No more driver entry errors







### **WEBSITE**

- Website provided for each customer at no charge
- Transactional data from the unit is combined with other data such as rego number, driver's name and displayed on a transactions page
- Driver and vehicle details managed from website and automatically updated on all units
- Transaction report can be exported as .csv file

### WEBSITE: PRO VERSION

- Provides customisable/automated reports
- Totals used to generate reports such as total fuel by vehicle or driver used per week of month.

  The reports can be customised to whatever the customer wants totalled and then saved for regular use.
- Reconciliation You need to have tank gauging fitted to the unit(s) to use this report. It takes the tank level at the beginning of the requested time period (current week, previous month etc) subtracts all the transactions from the tank, add the deliveries, generates a calculated level for the tank and compares that to the dip at the end of the time period.
- Consumption Using the entered odometer data and the fuel usage to calculate the litres/100Km value for each vehicle for litres/hour for equipment using hourmeters.
- Service Generates a report showing vehicles nearing or overdue for service based on entered service interval, odometer at last service and using the odometer values entered by the drivers.
- Provides the ability to email tank levels on a daily/weekly basis and any of the reports that have been created

0	1129D7B :	2019-03-03 19 26 54	74.44	847800	0	3	ISIDRO DE	FON TOLENT	INO:
Ke	ey / Code	Timestamp	Imperial Gallons	Odometer	Hours	Pump	Employee Name		PL
*	01129D7E	20601					AGT	6.67	N/A
>	01102E70	22356					AGT	7.40	N/A
>	010DA57E	21902					AGT	7.18	N/A
>	0105A67E	21907					AGT	7.21	N/A
>	01050070	22354					AGT	6.97	N/A
>	92943	92943					EGTC	N/A	N/A
>	92649	92649					EGTC	N/A	N/A

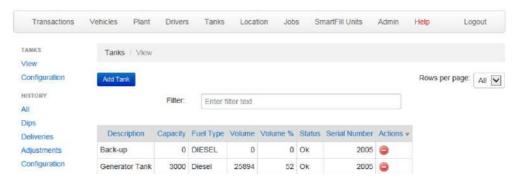
Key / Code	Timestamp	Imperial Gallons	Odometer	Hours	Pump	Employee Name	PLATE NO.	COMPANY NAME	Transaction Id	KM/L	Gallons / Hour
01129D7B	2019-03-03 19 26 54	74,44	847800	0	3	ISIDRO DE LEON TOLENTINO	20601	AGT	3645003661	N/A	N/A
01129D7B	2019-03-03 19:27:11	68.35	847800	0	2	ISIDRO DE LEON TOLENTINO	20601	AGT	3645003662	N/A	N/A
01129D7B	2019-03-06 10:31:46	56.79	848406	0	3	ISIDRO DE LEON TOLENTINO	20601	AGT	3645003902	N/A	N/A
01129D7B	2019-03-06 10 32 01	33.34	848406	0	2	ISIDRO DE LEON TOLENTINO	20601	AGT	3645003903	6.72	N/A
01129D7B	2019-03-09 09:30:30	69.68	849392	0	3	ISIDRO DE LEON TOLENTINO	20601	AGT	3645004128	NA	N/A

### ACCESSING DATA



### OPTIONAL TANK GAUGING - SMARTDIP

- If the unit is on line, tank levels can be viewed on the website in close to real time (update every 90 secs)
- Tank Alerts allow an email or SMS\* to be sent showing current status and alert users if tank is too low or high.



### 10 KEY DIFFERENTIATORS

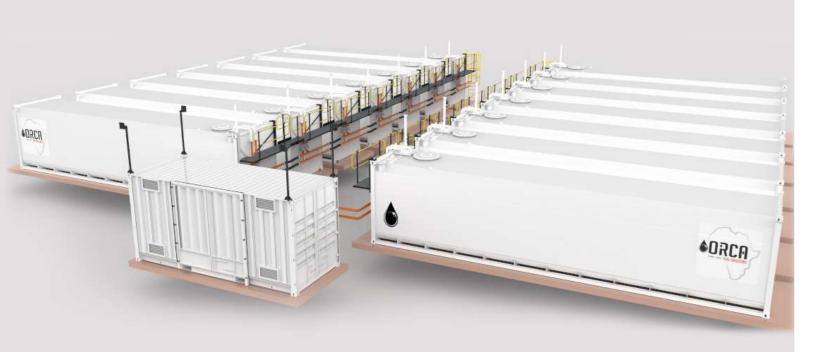
- Most current technology on the market NFC, standard data SIMs, colour graphics display.
   A platform that allows for future development
- 2. Single solution for both mobile and fixed equipment
- Highly flexible and intuitive solution that allows the customer to capture the most appropriate data for their business
- 4. No charge for access to data on website
- 5. Easy to configure via intuitive on screen menus
- 6. Modular design easy repair and upgrade by skilled and unskilled staff
- 7. Automated nozzle identification technology for convenience and theft protection
- 8. Automated odometer/hourmeter solution that is not GPS based
- Application Programming Interface (API) available to allow customers to integrate data into their own applications
- 10. Tech support for the life of the product

# ENGINEERED

SOLUTIONS

The experience and expertise of Orca Fuel's in-house design and engineering team are available to design your unique fuel storage and dispensing solution.

Optimising fuel refuelling time and ensuring your fuel is where you need it, when you need it.





O-SERIES - TOTAL CAPACITY 134,000L
- SELF BUNDED
- 6MM CORTEN STEEL
INDSUTRIAL MARINE COATED

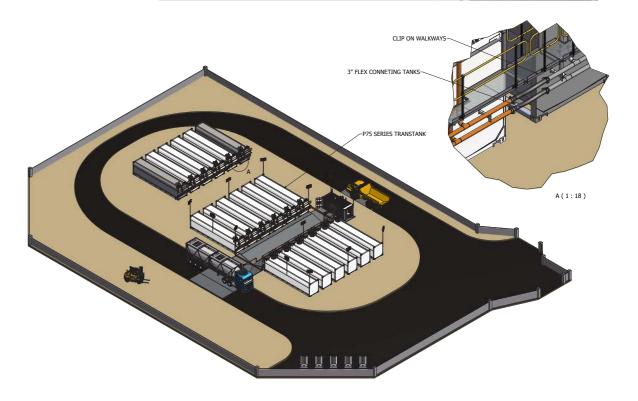
PP-INDREF 80+450
- HV REFUELING @450LPM
- LV REFUELING @ 80LPM
- OEM MECHANICAL METER
- FILTRATION



PP-LOADER 800
- 800LPM OFFLOADING
- OEM MECHANICAL METER
- BULK FILTRATION



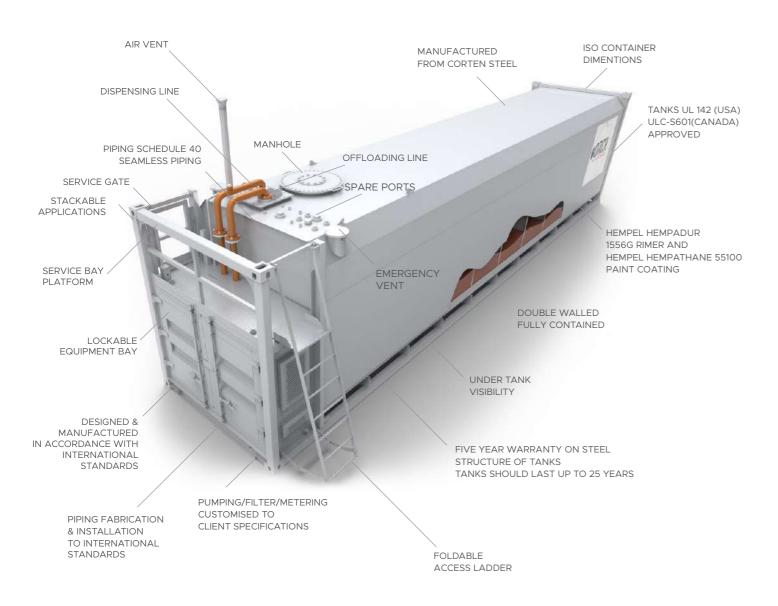




### **OUR SELF-BUNDED - DOUBLE-WALLED**

# TANK ARRANGEMENT CERTIFICATION

#### PERSPECTIVE SHOWING THE TANK ARRANGEMENT



#### ULC-S601-14

The Canadian acceptable standard for shop fabricated steel aboveground tanks for flammable and combustible liquids.



Australian standard for steel tanks for flammable and combustible liquids.

AS1692

#### AS 1940

Australian standard for the storage and handling of flammable and combustible liquids.

AS1940

The USA / NA Recognized Standard for Safety: steel aboveground tanks for flammable and combustible liquids.



National Fire Protection Association: Flammable and combustible liquids code applicable in the USA



### TRANSPORT CANADA

Department responsible to serve the public interest for developing regulations, policies, programs and services to promote safe, secure, efficient and environmentally responsible transportation in Canada.



#### VLAREM II

Flemish environmental regulation; Chapter 5.1 for oil or petroleum products.



#### UN IBC 31 A/Y

The United Nations approved international standard on design, manufacture and use of intermediate bulk containers for the transportation of dangerous goods. The UN IBC 31A/Y is applicable to the use of specially fabricated steel tanks that allows the legal transport of dangerous good by road, rail and sea, packaging groups II & III.



### **UN IMDG**

Carriage of dangerous goods by sea is regulated in order reasonably to prevent injury to persons or damage to ships and their cargoes. Carriage of marine pollutants is primarily regulated to prevent harm to the marine environment. The objective of the IMDG code is to enhance the safe carriage of dangerous goods while facilitating the free unrestricted movement of such goods.



### CASE STUDIES

### COLD STACKING OIL RIG CASE STUDY

### CHALLENGE

Cold stacking is where a rig is stored at minimum expense. There will still be a minimum level of attention needed, for example there has to be security staff to prevent vandalism. General inspections, waterproofing and repairs need to be done to avoid the rig becoming dangerous, or for some materials leaking or falling into the ocean. Staff that live on the oil rig have to manage under extreme conditions. Having a diesel generator with a sufficient diesel storage supply is critical in maintaining a constant power supply. The remote nature of the location of oil rigs is often met with very intermittent and unreliable fuel delivery supply.



### **SOLUTION**

Orca Fuels team designed a UL 142 approved, self bunded, ISO container, 30 000L diesel storage tank to supply diesel to the main generators. An industrial feed pump set was designed and incorporated into the tank along with an integrated, automatic, tank lev-el gauging system. The entire tank/pump system com-bined with the safe interlocks, ensured the safe, secure and automated fuel delivery from the main tank to the generators. All pumping equipment, filtration and level gauging was preinstalled into the tank along with the electrical panels and piping. Zero installation was required onsite, besides simply connecting the power to the electrical panel and the connection of the quick couplings between the tank and the generator.



### RESULT

Having a large fuel storage to supply the generator with constant, reliable and safe fuel supply has allowed the staff to stay permanently without the concern of power outages. With uninterrupted power supply, the cold stacking oil rig crew run a much more efficient and effective operation



"ORCA FUEL SOLUTIONS PROVIDED A FIRST CLASS PRODUCT AND WE WERE VERY HAPPY WITH THE SERVICE WE RECEIVED."

### INPIT REFUELLING CASESTUDY

### CHALLENGE

With the current push back in progress and the pit advancing deeper in the North and South, the team had been tasked with investigation of the optmization of refuelling the rubber tyre equipment on site. Current refuelling takes place at the tradional fuel farm close to the workshop and admin offices. The distance from the pit to the fuel farm is on average 1750m, impacting truck productivity, utilization and fuel burn.



### SOLUTION

To alleviate this it was proposed to install two remote fueling stations desinged by Orca Africa. The self bundled fuel tanks, with remote refuelling pumps, were placed at strategic locations in close proximity to the pit, where they could easily be refuelled by the tanker and not be affected by blasting operations.



### **RESULT**

By strategically placing the re-mote refuelling stations closer to the pit, this reduced the vehicle refuelling distance and time, re-sulting in a dramaic reduction in the operation cost and in turn an increase in machinery productivity. In conclusion, a total saving of \$171,000.00 per annum and a return on investment was realised in the first 9 months.



"TOTAL SAVING OF \$171 000 PER ANNUM & ROI WAS REALISED IN THE FIRST 9 MONTHS"

### OUR TEAM

# WHY US...



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Orca Fuel Solutions is Africa's leading Fuel Storage Solutions company.

We manufacture and market a range of products suitable for the storage of diesel, petrol, DEF and lubricants. Our tanks, commercial/retail refuelling pumps and fuel management systems are well designed to meet the robust Africa environment.

Our dedicated team of technicians, engineering and sales personnel have more than a hundred combined years' experience in the industry, and are able to engineer solutions to meet your requirements. From design, to installation and fuel management, we have the knowledge and experience to create the perfect solution for your project.

"We provide portable fuel storage tank solutions from design to installation"

### Amera Kebede

#### Tristar - Group

In addition to financial saving, I can also see the environmental effect this solution has by reducing the carbon foot print.

This is just in one installation and I was thinking of the effect if similar thinking goes to other projects. There is always room for improvement..



#### **Ebenezer Ayernor**

### Build - HAAP Ghana Ltd.

With regards to the works executed at the Canadian High Commission in Ghana, Build-HAAP Ghana is very pleased with the work done. Communication between you and us was very effective, hence enabling us to achieve our goal. We are very glad we had a team like yours.



#### Peter Hatten

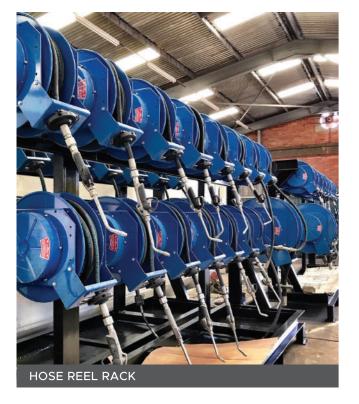
### West Eclipse

The tank will certainly be well utilised within our fleet.

Looking forward to working with you on similar projects.

Should the Eclipse gain a contract, we are in the position to ship the container elsewhere to other countries around the world. Seadrill appreciates the good responses we have had over the last few months.



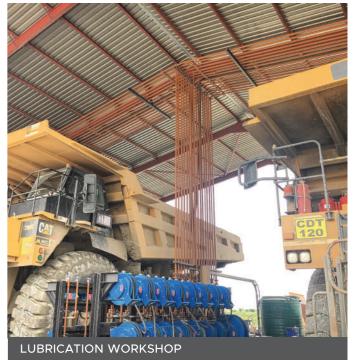














ORCA FUELS FLUID STORAGE SOLUTIONS \_\_\_\_\_\_\_ 26

### **CONTACT US**

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